



A: Distance from where frame separates and comes back together _____

B: Inside of frame rail to inside of frame rail _____

C: Inside of frame rail to inside of frame rail _____

D: Distance from centerline to front measurement _____

(A) Represents the portion of the frame that will be removed. Everything from this point forward will remain and everything behind this point will remain

Frame rail dimension instruction sheet

- A. This dimension is going to be the length of the frame rails that will be attached to your cross-member. This measurement should be within 1" tolerance. Allow enough room to trim to fit. Remember, a little too long is better than a little too short.
- B. This dimension is where the front of the frame rail pieces that will be welded to the cross-member will line up. This measurement should be within 1/8"
- C. This dimension is where the rear of the frame rail pieces that will be welded to your cross-member will line up. This measurement should be within 1/8"
- D. Before removing any of your existing suspension it is very important to get this measurement. This measurement represents the distance from the centerline of you existing spindles in relation to the front of the frame rails that will be welded to the cross-member.
Ex: If the total amount you were removing from your frame was 18" and the centerline of your wheel was 4 inches behind the point at which you are going to cut your frame, than (D) would be 4" that would leave 14" of frame rail behind the centerline of your wheels. On our ifs the centerline of spindles is also the centerline of cross-member, so this dimension tells us where to place the cross-member in your frame.