



SCOTT'S HOTRODS 'n CUSTOMS • 2212 MOHAWK AVE, KNOXVILLE, TN 37915 • 865-951-2081 • www.SCOTTSHOTRODS.com

### Scott's Hotrods Column Saver Kit Installation Instructions

Scott's Hotrods Column Saver Kits are available in 3 different sizes. Double-Check the Outer Diameter (OD) of your steering column.

Step 1: Cut the steering column off about 6" past your firewall.

Step 2: Remove Steering Box and throw it away.

Step 3: Remove the steering wheel.

Step 4: Remove the Steering Shaft from the Column tube.

Step 5: Cut the Column Tube about ½" to 1" outside of the firewall.

Step 6: Reinstall the Steering Shaft.

Step 7: Cut the shaft about 2" PAST the end of the Column Tube. A final trim will be required to get it to the exact length needed.

Step 8: Drill a 3/16" hole ½" from the end of the Column Tube. This is for screw to hold the Collar in the Column tube.

Step 9: Slide the Column Collar onto the Steering Shaft followed by 1 flat washer, 1 needle bearing washer, then 1 flat washer. Then slide the Collar onto the steering shaft. Stop about 1" past the end of the column saver. Tighten the set screw on the Column Collar.

Step 10: Stack 1 flat washer, 1 needle bearing washer, then 1 flat washer. These will go up in the short end of the Column Saver on top of the bottom collar when fully assembled.

Step 11: Slide the Column Saver Kit into the Steering Column. Reinstall the Steering Wheel and make sure there is about 1/8" space between the column saver shoulder and the Column Tube. Make sure the 3/16" hole lines up with the hole on the Column Saver.

Step 12: Disassemble the kit and grind a small flat spot on the steering shaft where the set screws landed.

Step 13: Reassemble the Column Saver Kit and use a tiny amount of blue thread lock to secure the two set screws and the outer column tube screw.

